

Work Order ID 93513

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93513

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Item ID: D350-567-111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Window Installation, Extra Large

Start Date: 16/11/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/12/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-11-16 Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG006								
110		0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***								
120		0.00							
120	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

4 for MLJ 12-12-18
(4)

4 12-12-19 JB

y

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Accept

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Start Date: 16/11/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 14/12/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-111

Location: **FG 042**

SL 12/12/20

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/1/10

*MF
12-12-21*

Picklist Print

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Work Order ID: 93513

Parent Item: D350-567-111

Parent Item Name: Floor Window Installation, Extra Large

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Re-format 05-11-09 JLM
 IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM
 IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:F 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-113 Replacement Window, Extra Large		Manufactured	No			110	Each	0.0000	1	93518 ⁴	JB		SD
D350-567-115 Interior Floor Window		Manufactured	No			110	Each	3.0000	1	93517 ⁴	JB		SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG042		3							
				86552		1							
				88496		2							
DT8439 template		Manufactured	No			110	Each	0.0000	1	4	JB	12/12/19	